### Chapter 15 Costing

### Questions

 Vance and Vane Limited produces a range of innovative storage units, designed by some of the biggest names in contemporary furniture design. The following is a list of some of the costs incurred by the company:

Wages of factory canteen staff

Purchase of wood for shelving

Salespersons' commissions earned on volume of sales achieved

Wages of factory machine operators

Marketing campaign expenditure

Metal brackets for shelving units

Depreciation of office computer

Business rates for factory

Quality inspector's salary

Royalties paid to designers

Fire insurance for factory

Office workers' Christmas party expenses

Classify each item of expense as one of the following:

Direct labour

**Direct materials** 

Direct expenses

Indirect production overheads

Other indirect overheads

2. Wellingborough Cravats Limited produces high quality silk ties. In the month ending 30 November 20X4 the company incurs the following costs:

	£
Depreciation of weaving machines	610
Secretarial and administrative salaries	3 373
Silk thread	6 866
Office supplies	861
Presentation packaging for ties	433
Factory supervisors' wages	1 604
Depreciation of office computer	82
Labels for ties	121
Other factory costs	1 080
Advertising	650
Weaving machine operators' wages	6 620
Factory cleaning	260
Repairs and maintenance of factory	676
Selling costs	1 270
Electricity (see note)	1 025
Factory rental and rates	1 665

*Note*: 80% of the electricity charge relates to the factory and 20% to the office.

Required: rearrange the information given into a cost statement for the month ending 30 November 20X4.

3. Zane and Aldiss Limited produces custom-built yachts for the seriously wealthy. The company uses a job costing system to accumulate costs for each yacht built. In the month of June 20X7 the company has three yachts at various stages of assembly in its dry dock. Accumulated costs to 1 June 20X7 for each yacht are as follows:

	Yacht ref:	Yacht ref:	Yacht ref:
	X0/22	X0/24	X0/27
	£	£	£
Direct material	6 625	1 030	1 850

Direct labour 2 070 663 1 200

During June 20X7 the following transfers from stores are made:

	Quantity	Value per unit	Job no
Mahogany strip	120 metres	£16 per metre	X0/22
Pine strip	80 metres	£3.50 per metre	X0/24
Metal fixing components	60 units	£0.80 per unit	X0/27
Metal fixing components	84 units	£0.75 per unit	X0/24
Metal fixing components	104 units	£1.00 per unit	X0/22

The value of other sundry materials booked to each job is as follows:

X0/22	£610
X0/24	£552
X0/27	£1 003

The input of the four different grades of direct labour is as follows:

Grade	Number of hours	Job no
4	16	X0/27
	30	X0/22
3	28	X0/24
	106	X0/27
2	88	X0/22
	78	X0/24
1	54	X0/22
	60	X0/27

The total cost to the company of the various grades of direct labour, per hour, is:

Grade 4	£12.50
Grade 3	£10.00
Grade 2	£9.50
Grade 1	£9.00

Required: design a job costing form which records the material and labour costs for each yacht up to the end of June 20X7. The form should show an accumulated prime cost total for each yacht at the end of June 20X7.

4. Amis Brevel Biscuits Limited has three principal departments in its production process: mixing, baking and packaging. In April 20X2 the company incurs the following production overheads which it plans to allocate and apportion as follows between its three departments:

	£	Basis of apportionment
Factory rental and business rates	7 910	Floor area
Factory cleaning	910	Floor area
Supervisory salaries	18 400	No. of employees
Other indirect labour	14 210	Floor area
Electricity	6 560	Actual
Building maintenance	632	Actual
Insurance	1 064	Floor area
Machinery depreciation	370	Machinery net book value
Total	50 056	

The following information is relevant for the apportionment of overheads:

	Total	Mixing	Baking	Packaging
Floor area	7 000 sq. m.	2 500 sq. m.	2 500 sq. m.	2 000 sq. m.
Employees	16	6	4	6
Machinery NBV	£44 400	£18 240	£20 040	£6 120
Electricity	£6 560	£2 160	£3 104	£1 296
Building maintenance	£632	£360	-	£272

Required: produce a schedule apportioning the overheads between the three departments (cost centres).

5. Bayleaf Manufacturing and Trading Company Limited produces several kitchen products, one of which is a bayleaf grinder. One bayleaf grinder has a prime cost of £2.20, which includes 10 minutes of direct labour (costed at £7.20 per hour). Each unit uses 15 minutes of machine time.

The company's management accountant has estimated the following totals for the coming financial year, 20X9:

Machine hours available in the factory	20 000 hours
Direct labour hours available	40 000 hours
Total production overheads	£120 000

What is the estimated production cost of one bayleaf grinder if

- (a) production overheads are absorbed on the basis of machine hours?
- (b) production overheads are absorbed on the basis of labour hours?
- 6. Combe Cullen Systems Limited manufactures two products in its Oldfield division. Traditionally the company has used an overhead absorption system based on machine hours. However, following a management consultancy exercise in which outside consultants reviewed the management information systems, the directors have decided to pilot an activity-based costing (ABC) system at the Oldfield factory. For the coming year, 20X6, Oldfield's production overheads are estimated as follows:

	£
Factory rent and rates	42 200
Heat and light to factory	23 950
Factory insurance	7 100
Supervisory salaries	38 540
Other indirect labour	18 030
Canteen charges	6 100
Machinery depreciation	18 000
Machinery maintenance	5 520
Production consumables (e.g. machine oil)	2 050
Other factory costs	7 480

Total 168 970

Following a detailed review of the production processes, the finance director and the divisional accountant identify a set of key cost drivers, together with cost allocations to each, and estimates of the relevant quantities involved for products A and B in the 20X6 financial year:

Activity	Cost driver	Total	Product A	Product B	Total cost per cost driver
£					
Planned units of production			6 000	5 000	
Machining	Machine hours	11 000	6 000	5 000	63 030
Assembly	Labour hours	9 000	3 000	6 000	43 020
Packing	Labour hours	4 000	2 000	2 000	31 000
Materials ordering	No. of orders	111	86	25	9 990
Materials issues	No. of issues	150	103	47	12 000
Machine set up	Number of hours used in set up	33	25	8	5 940
Quality inspection	Number of inspections	35	10	25	3 990
Total					168 970

Each planned unit of production of both product A and product B uses one machine hour. One unit of A has a prime cost of £12.50, while one unit of B has a prime cost of £16.00.

### Required:

- (a) calculate the overhead absorption rate based on the company's traditional system of using machine hours as a basis for overhead absorption
- (b) calculate the overhead per unit of product A and product B using the data provided for the new ABC system

- (c) calculate the production cost of one unit of product A and one unit of product B under both the old and the new costing systems
- (d) comment on the difference between the production costs for each product under the old and the new costing systems

Work to two decimal places (i.e. the nearest penny).

#### Answers

### Vance and Vane Limited

Wages of factory canteen staff Indirect production overheads

Purchase of wood for shelving Direct materials

Salespersons' commissions earned on volume Other indirect overheads

of sales achieved

Wages of factory machine operators Direct labour

Marketing campaign expenditure Other indirect overheads

Metal brackets for shelving units Direct materials

Depreciation of office computer Other indirect overheads

Business rates for factory Indirect production overheads Quality inspector's salary Indirect production overheads

Royalties paid to designers Direct expenses

Indirect production overheads Fire insurance for factory

Office workers' Christmas party expenses Other indirect overheads

### 2. Wellingborough Cravats Limited

Factory rental and rates

Cost statement for November 20X4		
	£	£
Direct materials		
Silk thread	6 866	
Labels for ties	121	
Presentation packaging for ties	433	
		7 420
Direct labour		
Weaving machine operators' wages		6 620
Prime cost	_	14 040
Production overheads		
Depreciation of weaving machines	610	
Repairs and maintenance of factory	676	

1 665

Electricity (80% × £1 025)	820	
Factory cleaning	260	
Factory supervisors' wages	1 604	
Other factory costs	1 080	
		6 715
Production cost		20 755
Other overheads		
Secretarial and administrative salaries	3 373	
Office supplies	861	
Selling costs	1 270	
Advertising	650	
Electricity for office	205	
Depreciation of office computer	82	
		6 441
Total costs		27 196

## 3. Zane and Aldiss Limited

Grade 4  $16 \times £12.50$ 

Job costing record - June 20X7

Job ref: Job ref: Job ref: X0/22X0/24 X0/27£ £ £ Direct material 1 030 1 850 Brought forward 6 6 2 5 Mahogany 1920 120 × £16 Pine  $80 \times £3.50$ 280 Metal fixings:  $60 \times £0.80$ 48  $84 \times £0.75$ 63  $\textbf{104} \times \textbf{£1.00}$ 104 Sundry materials 610 552 1 003 Materials carried forward 9 259 1 925 2 901 **Direct labour** Brought forward 2 0 7 0 1 200 663

200

375		
	280	
		1 060
836		
	741	
400		
486		<b>-</b> 40
		540
3 767	1 684	3 000
9 259	1 925	2 901
3 767	1 684	3 000
13 026	3 609	5 901
	836 486 3 767 9 259 3 767	280  836  741  486  3 767  1 684  9 259 3 767  1 684

### 4. Amis Brevel Biscuits Limited

	Cost Centre				
	Basis	Total	Mixing	Baking	Packaging
		£	£	£	£
Factory rental/rates	Floor area	7 910	2 825	2 825	2 260
Factory cleaning	Floor area	910	325	325	260
Supervisory salaries	No. of employees	18 400	6 900	4 600	6 900
Other indirect labour	Floor area	14 210	5 075	5 075	4 060
Electricity	Actual	6 560	2 160	3 104	1 296
Building maintenance	Actual	632	360	-	272
Insurance	Floor area	1 064	380	380	304
Machinery depreciation	Machinery NBV	370	152	167	51
Totals		50 056	18 177	16 476	15 403

### 5. Bayleaf Manufacturing and Trading Company Limited

(a) Overheads absorbed on a machine hours basis:

The overhead absorption rate is:

 $£120\ 000$  = £6 per machine hour

### 20 000

The production cost of one bayleaf grinder is:

Prime cost 2.20 Overhead (£6.00 × 15mins/60 mins)  $\frac{1.50}{£3.70}$ 

(b) Overheads absorbed on a labour hours basisThe overhead absorption rate is:

 $£120\ 000$  = £3.00 per machine hour 40 000

The production cost of one bayleaf grinder is:

Prime cost 2.20 Overhead (£3.00 × 10mins/60 mins) 0.50  $\pm 2.70$ 

- 6. Combe Cullen Systems Limited
  - (a) Overhead absorption rate based on machine hours Estimate of production overheads for 20X6: £168 970 Total machine hours = 11 000

Rate per machine hour = 
$$\frac{£168970}{11000}$$
 = £15.36 per hour

(b) Overhead per unit using ABC system Cost per unit of cost driver:

Activity			Cost amount £
Machining	<u>Overhead</u>	= <u>63 030</u>	£5.73 per machine hour
	Machine hours	11 000	
Assembly	<u>Overhead</u>	= <u>43 020</u>	£4.78 per labour hour
	Labour hours	9 000	

Packing	<u>Overhead</u>	= <u>31 000</u>	£7.75 per labour hour
	Labour hours	4 000	
Materials ordering	<u>Overhead</u>	= <u>9 990</u>	£90 per order
	No. of orders	111	
Materials issue	<u>Overhead</u>	= <u>12 000</u>	£80 per issue
	No. of issues	150	
Machine set up	<u>Overhead</u>	= <u>5 940</u>	£180 per hour
	No of hours	33	
Quality inspection	<u>Overhead</u>	= <u>3 990</u>	£114 per inspection
	No of inspection	ns 35	

### Allocation of overhead between product A and product B:

	Product A		Product B
	£		£
$6000 \times \texttt{£5.73}$	34 380	$5000 \times \texttt{£}5.73$	28 650
$3000 \times £4.78$	14 340	$6000 \times \texttt{£4.78}$	28 680
$2000\times £7.75$	15 500	$2000\times \pounds 7.75$	15 500
$86 \times £90$	7 740	25 × £90	2 250
$\texttt{103} \times \texttt{£80}$	8 240	47 × £80	3 760
$25 \times £180$	4 500	$8 \times £180$	1 440
$\textbf{10} \times \textbf{£114}$	1 140	$25 \times £114$	2 850
	85 840		83 130
	3000 × £4.78 2000 × £7.75 86 × £90 103 × £80 25 × £180	£ 6000 × £5.73 34 380 3000 × £4.78 14 340 2000 × £7.75 15 500 86 × £90 7 740 103 × £80 8 240 25 × £180 4 500 10 × £114 1 140	£ 6000 × £5.73 34 380 5000 × £5.73 3000 × £4.78 14 340 6000 × £4.78 2000 × £7.75 15 500 2000 × £7.75 86 × £90 7 740 25 × £90 103 × £80 8 240 47 × £80 25 × £180 4 500 8 × £180 10 × £114 1 140 25 × £114

# (c) Production cost of one unit of each product under ABC system

	Α	В
Total production overhead	£85 840	£83 130
Number of units planned for production	6 000	5 000
Production overhead per unit	£14.31	£16.63
Prime cost per unit	<u>12.50</u>	<u>16.00</u>
Production cost per unit	<u>26.81</u>	<u>32.63</u>

Production cost of one unit of each product under the old costing system

Prime cost per unit	£12.50	£16.00
Production overhead for one machine hour	<u>15.36</u>	<u>15.36</u>
Production cost per unit	27.86	29.36

(d) Under both systems the production cost of A is less than the production cost of B. However, there is a greater difference between A and B under the ABC system of costing: A's cost is lower under ABC whereas B's cost is higher. Although product A involves a much higher number of materials orders and issues and higher machine set up costs, this is more than offset by the key factor which is the much lower number of labour hours involved in the assembly of product A. Because the company has traditionally absorbed production costs via machine hours, the much lower input of labour hours into A's assembly has been ignored. One of the advantages of the ABC system is that it is much more 'fine-tuned' in this respect.

However, it should be noted that a great deal of work has been involved in collecting and analysing the data relating to production. Some might argue that the benefit of the more accurate cost provided by ABC is more than offset by the high cost of collecting the relevant data.